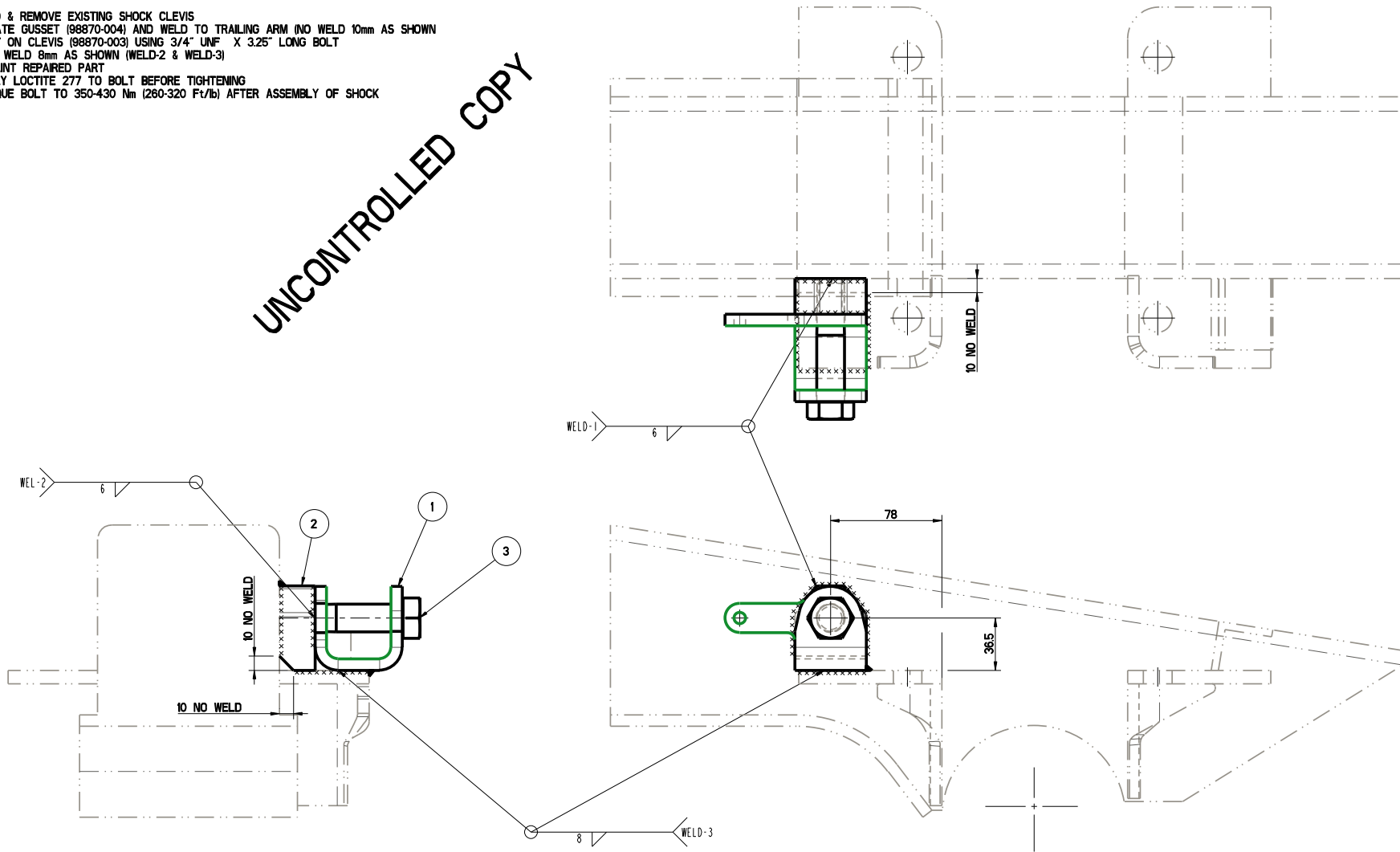


Item	Part #	Description	Qty
1	98870-003	SHOCK CLEVIS WITH HCV LINK SUPPORT 8mm	1
2	98870-004	GUSSET SHOCK CLEVIS SUPPORT	1
3	98558-002	BOLT 3/4" UNF X 3/4" LONG GRADE 8	1

PROCEDURE FOR WELDING NEW SHOCK CLEVIS

- 1) GRIND & REMOVE EXISTING SHOCK CLEVIS
- 2) LOCATE GUSSET (98870-004) AND WELD TO TRAILING ARM (NO WELD 10mm AS SHOWN)
- 3) BOLT ON CLEVIS (98870-003) USING 3/4" UNF X 3.25" LONG BOLT
- 4) NOW WELD 8mm AS SHOWN (WELD-2 & WELD-3)
- 5) REPAINT REPAIRED PART
- 6) APPLY LOCTITE 277 TO BOLT BEFORE TIGHTENING
- 7) TORQUE BOLT TO 350-430 Nm (260-320 Ft/lb) AFTER ASSEMBLY OF SHOCK

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03	98870-003 & 004 WERE 98873-003 & 004	7756	01
02	LOCTITE NOTE ADDED FOR BOLT	7145	01
01	Release	7008	01

AS WELDED	98558-002	98558-002
Paint BLACK TO SPEC. # 4944	98558-002	98558-002

HENDRICKSON
Also Available Only To
2. Hendrickson Engineering Pty Ltd
A Global Company

WELDING INST. FOR HT230 SHOCK CLEVIS	49441-249
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