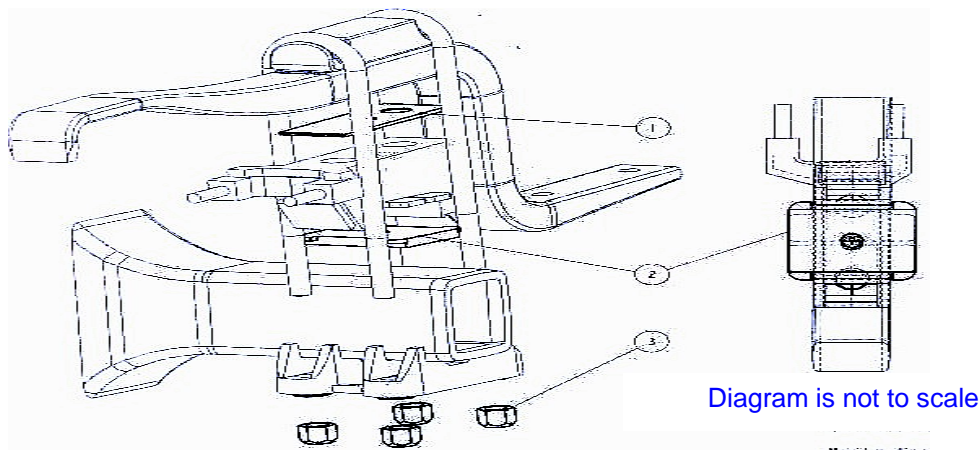


TECHNICAL BULLETIN

TRUCK HAS AIR SUSPENSIONS

No: 97117-117
Subject: Meritor Disc Brake Spacers
Date: Feb 2004 Revision: B



As part of our continuous product improvement program, Hendrickson wish to advise Authorised Repairers that the following improvements have been introduced

SUSPENSIONS:

HAS 400-M113A, HAS 461-M118A, HAS 461LT – M124A (*applicable to units fitted to some models of Mack Trucks Only*)

It has been found that in some instances the Caliper fouls on the axle resulting in uneven wear on the disc pads.

Hendrickson have issued a Service Kit (97133-003) to remedy this situation.

PROCEDURE

1. Replace the original Wedge Spacer (*Item 1*) with the new Wedge Spacer (98575-027)
2. The Thick end of the spacer goes towards the rear of the vehicle.

3. Add the New Spacer (97133-001) (*Item 2*) between the Spring Seat and axle as shown above.
4. Replace the nuts (50765-000) (*Item 3*) with the new ones supplied in the kit.
5. Torque the "U" Bolt Nuts to 400-450 lbs.ft

If further assistance is required, contact the Hendrickson Product Support Department on 03 9767 3400 or technicalservice@hendrickson.com.au

WARNING - HENDRICKSON REMINDS USERS THE USE OF A MODIFIED OR SUBSTITUTE PART IS NOT RECOMMENDED BECAUSE THE PART MAY NOT MEET HENDRICKSON'S SPECIFICATIONS, WHICH COULD LEAD TO FAILURE OF THE PART, LOSS OF VEHICLE CONTROL AND PERSONAL INJURY. THIS BULLETIN CONTAINS PRODUCT IMPROVEMENT INFORMATION ONLY. HENDRICKSON IS NOT COMMITTED OR LIABLE FOR CANVASSING OF EXISTING PRODUCT.